



SPI to MM Conversion

Formula: $25.4 \div \text{spi} = \text{mm}$

MM rounded to the nearest...

Stitch Length	UnRounded	0.01	0.05
6	4.233	4.2	4.0
8	3.175	3.2	3.0
10	2.540	2.5	2.5
11	2.309	2.3	2.0
12	2.117	2.1	2.0
13	1.954	2.0	2.0
14	1.814	1.8	2.0
15	1.693	1.7	1.5
16	1.588	1.6	1.5
17	1.494	1.5	1.5
18	1.411	1.4	1.5
19	1.337	1.3	1.5
20	1.270	1.3	1.5
25	1.016	1.0	1.0
30	0.847	0.8	1.0