



MM to SPI Conversion

Formula: $25.4 \div \text{mm} = \text{spi}$

MM	Stitch Length	
	UnRounded	Rounded to the nearest Whole Number
0.6	42.333	42
0.8	31.750	32
1.0	25.400	25
1.2	21.167	21
1.4	18.143	18
1.5	16.933	17
1.6	15.875	16
1.7	14.941	15
1.8	14.111	14
1.9	13.368	13
2.0	12.700	13
2.5	10.160	10
3.0	8.467	8
3.5	7.257	7
4.0	6.350	6